

1. PRODUCT NAME

ERKA (Engineered Repair Kit Adhesive)

2. MANUFACTURER

PROFLEX® Products, Inc.
2826 Broadway Center Blvd
Brandon, Florida 33510
Telephone: 863-937-9623
Toll Free: 877-577-6353
Fax: 863-937-9624
Internet: www.proflex.us



3. PRODUCT DESCRIPTION

ERKA is used for repairing hollow spots, loose areas, and end lifting. **Not suitable for solid wood.**

Packaging

32 Ounces
1 Gallon

4. TECHNICAL DATA

None applicable.

5. INSTALLATION

- Locate loose area(s) in the wood and outline with blue releasable tape. Prepare all hollow areas at the same time. Doing all repairs in a short time period will prevent the syringe from clogging.
- Stir adhesive before using.

Loading The Syringe: (two options)

1. Pour directly from bottle into syringe.

or

2. Pour PROFLEX® Repair Adhesive into an open container. Place the applicator tip of syringe into an open container and draw the adhesive up into syringe.

Note: Adhesive is thin – it will drip without pressure being applied to the syringe.

- Drill hole(s) with a 3/32" drill bit, (provided in this system), in the area outlined by the blue tape. There may be a need for more than one hole per loose area depending upon size. For larger areas, at least two holes are recommended. Drill one hole at one side of the hollow area and a second hole at the other side.
- Place the applicator tip into the hole and inject adhesive until you feel back pressure. If two holes were drilled, inject adhesive until it comes out the other hole. There may be a need to inject adhesive into the second hole to spread the repair adhesive to the entire area.
- The hollow spot should now be filled in completely. Do not weigh down the repaired area, this allows the adhesive to seek its level.
- Once the void is completely filled use the dowels provided as a plug for the hole(s) drilled. This will keep the adhesive securely under the floor. The dowel is slightly oversized and needs to be tapered with a knife or sandpaper to properly fill the hole. Tap the dowel into the hole and cut it off even with the floor. Use the dowel punch provided in this system to lower the dowel below the surface of the flooring. Putty the hole with wood filler that blends with the floor color.
- Clean up any adhesive residue with a damp cloth. Dry adhesive can be removed with mineral spirits or safety solvent. Clean out syringe and applicator tip so that it can be reused.

Note: This repair system can be used with most glue down wood floors, as long as the adhesive is completely cured. If the original adhesive used for installation was not PROFLEX®, test a sample area for compatibility.

Caution

If there is a large amount of repair adhesive used to fill a hollow spot, some cupping of the floor may occur. This cupping will dissipate within several days.

KEEP ADHESIVE FROM FREEZING.

6. AVAILABILITY

PROFLEX® products are available nationwide.

To locate PROFLEX® products in your area, please contact:

Phone: 877-577-6353

Website: www.proflex.us

7. WARRANTY

This product is warranted to be free of manufacturing defects. If a manufacturing defect is found within one year from the date of purchase, such defective product shall be replaced. No warranty either expressed or implied is made regarding the performance of this product since conditions under which these goods are transported, stored, used or applied are beyond our control. This warranty is made in lieu of all other warranties either expressed or implied and the seller shall not be responsible for consequential, incidental, special or other damages no matter what the cause.

8. MAINTENANCE

None required, but installation performance and durability may depend on properly maintaining products supplied by other manufacturers.

9. TECHNICAL SERVICES

Technical assistance

Information is available by calling the Technical Support

Toll Free: 877-577-6353

Fax: 863-937-9624

Technical and safety literature: To acquire technical and safety literature, please visit our website www.proflex.us

10. FILING SYSTEM

Division 9